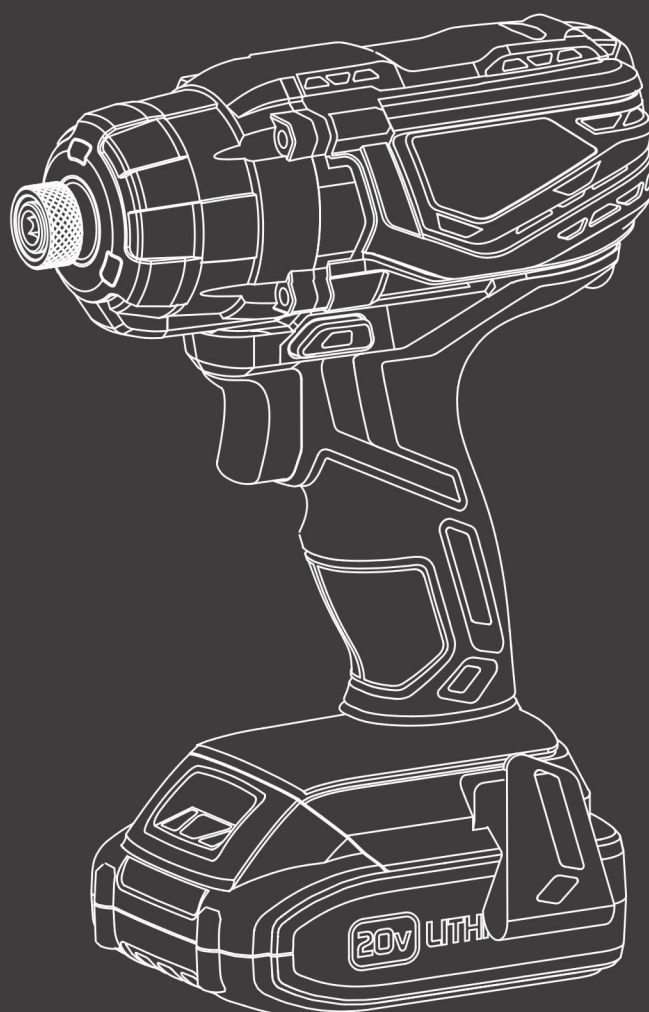


HYUNDAI
POWER PRODUCTS

CORDLESS IMPACT DRIVER

HVC20V

ORIGINAL INSTRUCTIONS



READ THE INSTRUCTIONS BEFORE USING THE TOOL!

1. SECURITY INSTRUCTIONS



WARNING Read all safety warnings and all instructions. *Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.*

Save all warnings and instructions for future reference. *The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.*

1) Work area safety

- a) **Keep work area clean and well lit.** *Cluttered or dark areas invite accidents.*
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** *Power tools create sparks which may ignite the dust or fumes.*
- c) **Keep children and bystanders away while operating a power tool.** *Distractions can cause you to lose control.*

2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** *Unmodified plugs and matching outlets will reduce risk of electric shock.*
- b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** *There is an increased risk of electric shock if your body is earthed or grounded.*
- c) **Do not expose power tools to rain or wet conditions.** *Water entering a power tool will increase the risk of electric shock.*
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** *Damaged or entangled cords increase the risk of electric shock.*
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*
- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** *Use of an RCD reduces the risk of electric shock.*

NOTE the term "residual current device (RCD)" may be replaced by the term "ground fault circuit interrupter (GFCI)" or "earth leakage circuit breaker (ELCB)".

3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- b) **Use personal protective equipment. Always wear eye protection.** *Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate*

conditions will reduce personal injuries.

c) Prevent unintentional starting. Ensure the switch is in the off-position connecting to power source and/or battery pack, picking up or carrying the tool. *Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.*

d) Remove any adjusting key or wrench before turning the power tool on. *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*

e) Do not overreach. Keep proper footing and balance at all times. *This enables better control of the power tool in unexpected situations.*

f) Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. *Loose clothes, jewellery or long hair can be caught in moving parts.*

g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. *Use of dust collection can reduce dust-related hazards.*

h) Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. *A careless action can cause severe injury within a fraction of a second.*

4) Power tool use and care

a) Do not force the power tool. Use the correct power tool for your application. *The correct power tool will do the job better and safer at the rate for which it was designed.*

b) Do not use the power tool if the switch does not turn it on and off. *Any power tool that cannot be controlled with the switch is dangerous and must be repaired.*

c) Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. *Such preventive safety measures reduce the risk of starting the power tool accidentally.*

d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. *Power tools are dangerous in the hands of untrained users.*

e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. *Many accidents are caused by poorly maintained power tools.*

f) Keep cutting tools sharp and clean. *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*

g) Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. *Use of the power tool for operations different from those intended could result in a hazardous situation.*

h) Keep handles and grasping surfaces dry, clean and free from oil and grease. *Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.*

5) Battery tool use and care

a) **Recharge only with the charger specified by the manufacturer.** *A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.*

b) **Use power tools only with specifically designated battery packs.** *Use of any other battery packs may create a risk of injury and fire.*

c) **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** *Shorting the battery terminals together may cause burns or a fire.*

d) **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** *Liquid ejected from the battery may cause irritation or burns.*

e) **Do not use a battery pack or tool that is damaged or modified.** *Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.*

f) **Do not expose a battery pack or tool to fire or excessive temperature.** *Exposure to fire or temperature above 130 °C may cause explosion.*

NOTE The temperature „130 °C“ can be replaced by the temperature „265 °F“.

g) **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** *Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.*

6) Service

a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the power tool is maintained.*

b) **Never service damaged battery packs.** *Service of battery packs should only be performed by the manufacturer or authorized service providers.*

c) **For tools for use in combination with an isolating transformer.** *Warning never to use the tool without the transformer delivered with the tool or of the type as specified in these instructions*

Drill safety warning

1) Safety instructions for all operations

a) **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** *Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.*

2) Safety instructions when using long drill bits

a) **Never operate at higher speed than the maximum speed rating of the drill bit.** *At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.*

b) **Always start drilling at low speed and with the bit tip in contact with the workpiece.** *At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.*

c) **Apply pressure only in direct line with the bit and do not apply excessive pressure.**

Bits can bend causing breakage or loss of control, resulting in personal injury.

Additional instructions

- Before screwing into a wall, if in doubt, check with a metal / voltage detector that you are not going to enter a power supply line, Gas or water.
- Before removing the screwdriver, make sure that all moving parts have stopped.
- Avoid stalling frequently when screwing as this may damage the batteries.
- Load the battery of the screwdriver only with the appropriate charger.
- The charger and screwdriver must be protected against moisture!
- In order to protect the batteries from damage, never expose them to temperatures above 50 °C.
- Warning: Do not short-circuit the battery or charger

Explanation of symbols



Read the instruction manual

Intended Use

The cordless impact screwdriver has a built-in coupler, is designed to driving or removes screws, accept 1/4 in. Hex bit. This tool works with Hyundai range of battery and charger.

2. YOUR PRODUCT

a. Description



1. Bit grip
2. LED lighting
3. Forward/Reverse switch
4. ON/OFF trigger switch
5. Battery release catch (on battery)
6. Battery (not provided)
7. Belt clip attachment point
8. Hand grip

IMPORTANT

This tool is provided without battery and battery charger. Please buy a battery pack (battery + charger) from the same trademark of this screwdriver. The recommended product is: 20V LITHIUM ION BATTERY CHARGER. Do not use non recommended battery.

Bits are not provided with this tool. You can buy 1/4 hexagonal bits to use with this tool. For more information, ask advice to your retailer.

b. Technical data

Voltage	20Vd.c.
Torque max	158Nm
Coupler	1/4in.
No load speed	0-3000/min
Sound power level	86dB(A) K= 3dB(A)
Sound pressure level	75dB(A) K= 3dB(A)
Vibration	8.15m/s ² k=1.5m/s ²

Information:

- The declared vibration total value has been measured in accordance with a standard test method and may be used for comparing one tool with another;
- The declared vibration total value may also be used in a preliminary assessment of exposure.

Warning:

- that the vibration emission during actual use of the power tool can differ from the declared total value depending on the ways in which the tool is used; and
- of the need to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

Wear hearing protection.

3. OPERATION

a. Charging (Attention: **Charger and battery not included in this model**)

- 1) Take the battery pack out of the equipment. Do this by pressing the push lock button.
 - 2) Check that your mains voltage is the same as that marked on the rating plate of the battery charger. Insert the power plug of the charger into the socket outlet. The RED LED will then begin to light.
 - 3) Insert the battery pack into the battery charger .then the red LED on charger will begin to Green flash light.
 - 4) You will find a label with “Charger indicator” of the LED indicator on the charger.
- The battery pack can become a little warm during the charging. This is normal.

If the battery pack fails to charge, check:

- Voltage at the power socket
- Whether there is good contact at the charging contacts.
- Whether the battery pack is warm or not. The battery protection system will not allow the battery to be charged if the battery temperature is over 40°C after use. Allow the battery pack to cool to room temperature before commencing with the charging.

If the battery pack still fails to charge, send the charging unit and the battery pack to our customer service center.

To ensure that the battery pack provides long service, you should take care to recharge it promptly. You must recharge the battery pack when you notice that the power drops. Never allow the battery pack to become fully discharged. This will cause it to develop a defect.

Battery capacity indicator

Press the switch for the battery capacity indicator . The battery capacity indicator shows the charge status of the battery using 4 LEDs as following:

All 4 LEDs are lit:

The battery is fully charged.

3 LED(s) are lit:

The battery has approx. 75% remaining charge.






2 LED(s) are lit:

The battery has approx. 50% remaining charge.

1 LED is lit:

The battery will be empty soon, please recharge the battery.

Charger indicator

Indicator status	Explanations and actions
	<p>Ready for use The charger is connected to the mains and is ready for use; there is no battery pack in the charger.</p>
	<p>Charging The charger is charging the battery pack in charge mode.</p>
	<p>Battery pack is full of charge. Charging is finished and battery pack in the charger.</p>
	<p>The temperature of battery is too high or too low, the charger is under protection status. The charging function can be recovered after the temperature is normal.</p>
	<p>Unrecoverable battery malfunction.</p>

b. Installation of the battery pack

Warning! Always remove the battery from the tool when assembling accessories, making adjustments, during transport or when the tool is not in use. Remove the battery will prevent accidental starting which could cause severe personal injury.

NOTE: To avoid serious personal injury, always remove the battery and keep your hands away from the lock button while transporting the tool.

- Slide the battery pack into the tool base until it clicks in position.
- Make sure that the battery cannot be removed.



Incorrect installation of the battery may damage internal components

c. Removing the battery pack

- Make sure that the forward/reverse switch is on its original position.
- Push and hold the battery release catch. Then slide the battery pack away from the tool.



d. Installing bits

- Put the reverse/forward on the center position.
- Slide the bit grip forward and hold in position (1).
- Insert the bit straight into bit grip (2).



- Slide the bit grip back slowly and release.
- Make sure that the bit is well installed in place. Failure when installation will create accidents and injuries

e. Removing the bits

- Switch off the tool and put the reverse/forward switch in the center position.
- Slide the bit grip forward and hold in position.
- Pull the bit straight out of the coupler.

f. Installing belt clip

- Put the reverse/forward switch in the center position
- To reduce the risk of serious personal injury, do not suspend tool overhead or suspend objects from the belt hook. Only hang the tool's belt clip from a work belt.
- When attaching or replacing the belt clip, use only the screw that is provided. Be sure to securely tighten the screw.
- The belt clip can be attached either side of the tool using only the screw provided, to accommodate left or right handed users.
- To move belt clip, remove the screw that holds the belt clip place then reassemble on the opposite side. Be sure to securely tighten the screw.

NOTE: Belt clip is not provided with this tool

g. Starting and stopping the operation

- Push the forward/reverse switch at the desired position (on the left for reverse position and on the right for the forward position).
- Push the trigger switch to start the operation.
- To control the speed, push lightly the trigger switch to start the operation at a low speed. Increasing the pressure on the trigger switch to increase the speed.
- To change the position, release the trigger switch. Put the reverse/forward switch in the center position (never change directly the position). Push the forward/reverse switch to change the position. Push the trigger switch to restart the operation.
- To stop the operation, release the trigger switch. Then put the forward/reverse switch to the center position.

4. MAINTENANCE AND STORAGE

a. Maintenance

- Clean the housing only with a damp cloth. Do not use solvents! Then wipe thoroughly.
- Check the condition of the tool. If the tool is damaged or has malfunction, do not use it and bring it to a qualified service for inspection or repair.
- To maintain the optimum battery power, we recommend that the battery be discharged and recharged every two months.

b. Storage

Remove the battery from the tool.

Store the tool in a dry place and protected from freezing, the ambient temperature should not exceed 50°C. Put it out of the reach of children.

5. DISPOSAL



Electric power tools, as well as their accessories and packaging, must each be able to follow an appropriate recycling pathway. Only for the countries of the European Union:

Do not throw away your electrical appliance with the household waste! In accordance with the European Directive 2012/19/EU on waste electrical and electronic equipment and its implementation in national laws, power tools that can no longer be used must be separated and follow an appropriate recycling pathway.

6. CE DECLARATION

CE Declaration of conformity



BUILDER SAS

ZI, 32 rue Aristide Bergès- 31270 Cugnaux-France

Tel: + 33 (0) 5.34.502.502 Fax: + 33 (0) 5.34.502.503

Declares that the machinery designated below:

CORDLESS IMPACT DRIVER

Model: HVC20V

Serial number: 20200816805-20200817104

Complies with the provisions of the Directive «machinery» 2006/42/CE and national laws transposing it:

Also complies with the following European directives:

EMC DIRECTIVE 2014/30/UE

RoHS DIRECTIVE (EU)2015/863 amending 2011/65/EU

Also complies with the following standards:

EN 62841-1:2015

EN62841-2-2:2014

EN55014-1:2006+A1:2009+A2:2011

EN55014-2:2015

Responsible for the technical file: Mr. Olivier Patriarca

Cugnaux, 20/07/2020

A handwritten signature in black ink, appearing to read 'Philippe Marie', with a large, stylized flourish at the end.

Philippe Marie/PDG

7. WARRANTY

HYUNDAI

WARRANTY

The manufacturer guarantees the product against defects in material and workmanship for a period of 2 years from the date of the original purchase. The warranty only applies if the product is for household use. The warranty does not cover breakdowns due to normal wear and tear.

The manufacturer agrees to replace parts identified as defective by the designated distributor. The manufacturer does not accept responsibility for the replacement of the machine, in whole or in part, and/or ensuing damage.

The warranty does not cover breakdowns due to:

- insufficient maintenance.
- abnormal assembly, adjustment or operations of the product.
- parts subject to normal wear and tear.

The warranty does not extend to:

- shipping and packaging costs.
- using the tool for a purpose other than that for which it was designed.
- the use and maintenance of the machine done in a manner not described in the user manual.

Due to our policy of continuous product improvement, we reserve the right to alter or change specifications without notice. Consequently, the product may be different from the information contained therein, but a modification will be undertaken without notice if it is recognized as an improvement of the preceding characteristic.

READ THE MANUAL CAREFULLY BEFORE USING THE MACHINE.

When ordering spare parts, please indicate the part number or code, you can find this in the spare parts list in this manual. Keep the purchase receipt; without it, the warranty is invalid. To help you with your product, we invite you to contact us by phone or via our website:

- **+33 (0)9.70.75.30.30**
- **<https://services.swap-europe.com/contact>**

You must create a "ticket" via the web platform.

- Register or create your account.
- Indicate the reference of the tool.
- Choose the subject of your request.
- Describe your problem.
- Attach these files: invoice or sales receipt, photo of the identification plate (serial number), photo of the part you need (for example: pins on the transformer plug which are broken).



8. PRODUCT FAILURE

WHAT TO DO IF MY MACHINE BREAKS DOWN?

If you bought your product in a store:

- a) Empty the fuel tank.
- b) Make sure that your machine is complete with all accessories supplied, and clean! If this is not the case, the repairer will refuse the machine.

Go to the store with the complete machine and with the receipt or invoice.

If you bought your product on a website:

- a) Empty the fuel tank.
- b) Make sure that your machine is complete with all accessories supplied, and clean! If this is not the case, the repairer will refuse the machine.
- c) Create a SWAP-Europe service ticket on the site: <https://services.swap-europe.com> When making the request on SWAP-Europe, you must attach the invoice and the photo of the nameplate (serial number).
- d) Contact the repair station to make sure it is available before dropping off the machine.

Go to the repair station with the complete machine packed, accompanied by the purchase invoice and the station support sheet downloadable after the service request is completed on the SWAP-Europe site

For machines with engine failure from manufacturers BRIGGS & STRATTON, HONDA and RATO, please refer to the following instructions.

Repairs will be done by approved engine manufacturers of these manufacturers, see their site:

- <http://www.briggsandstratton.com/eu/fr>
- <http://www.honda-engines-eu.com/fr/service-network-page;jsessionid=5EE8456CF39CD572AA2AEEDFD290CDAE>
- <https://www.rato-europe.com/it/service-network>

Please keep your original packaging to allow for after-sales service returns or pack your machine with a similar cardboard box of the same dimensions.

For any question concerning our after-sales service you can make a request on our website <https://services.swap-europe.com>

Our hotline remains available at +33 (9) 70 75 30 30.



9. WARRANTY EXCLUSIONS

THE WARRANTY DOES NOT COVER:

- Start-up and setting up of the product.
- Damage resulting from normal wear and tear of the product.
- Damage resulting from improper use of the product.
- Damage resulting from assembly or start-up not in accordance with the user manual.
- Breakdowns related to carburetion beyond 90 days and fouling of carburetors.
- Periodic and standard maintenance events.
- Actions of modification and dismantling that directly void the warranty.
- Products whose original authentication marking (brand, serial number) has been degraded, altered or withdrawn.
- Replacement of consumables.
- The use of non-original parts.
- Breakage of parts following impacts or projections.
- Accessories breakdowns.
- Defects and their consequences linked to any external cause.
- Loss of components and loss due to insufficient screwing.
- Cutting components and any damage related to the loosening of parts.
- Overload or overheating.
- Poor power supply quality: faulty voltage, voltage error, etc.
- Damages resulting from the deprivation of enjoyment of the product during the time necessary for repairs and more generally the costs related to the immobilization of the product.
- The costs of a second opinion established by a third party following an estimate by a SWAP-Europe repair station
- The use of a product which would show a defect or a breakage which was not the subject of an immediate report and/or repair with the services of SWAP-Europe.
- Deterioration linked to transport and storage*.
- Launchers beyond 90 days.
- Oil, petrol, grease.
- Damages related to the use of non-compliant fuels or lubricants.

* In accordance with transport legislation, damage related to transport must be declared to carriers within 48 hours maximum after observation by registered letter with acknowledgement of receipt.

This document is a supplement to your notice, a non-exhaustive list.

Attention: all orders must be checked in the presence of the delivery person. In case of refusal by the delivery person, it you must simply refuse the delivery and notify your refusal.

Reminder: the reserves do not exclude the notification by registered letter with acknowledgement within 72 hours.

Information:

Thermal devices must be wintered each season (service available on the SWAP-Europe site). Batteries must be charged before being stored.

HYUNDAI
POWER PRODUCTS

For Inquiries, please contact:

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